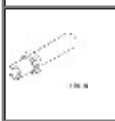


Disassembly and Assembly of Subassemblies

Special Tool(s) / General Equipment

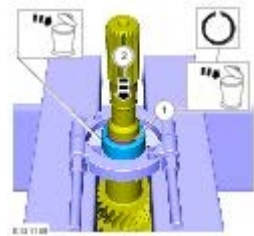
	205-071-01 Adapter for 205-071 (Thrust Pad)
	205-310 Remover, Bearing/Gear
	211-014 Remover, Steering Wheel
	308-045 Installer, Transmission Extension Housing Bushing/Seal
	308-413 Remover/Installer, Transmission Front Housing
Bearing Separator	
Hot Air Gun	
Hydraulic Press	
Vise	
Vise Jaw Protectors	

Materials

Name	Specification
Manual Transmission Fluid - SAE 75W	WSS-M2C200-D2

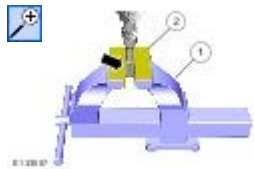
Disassembly

1. Use the General Equipments: [Hydraulic Press](#), [Bearing Separator](#)

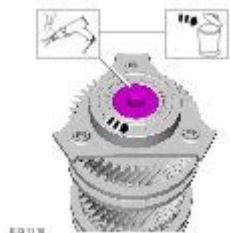


2.  NOTICE: Use vise jaw protectors.

1. Use the General Equipment: [Vise](#)
2. Use the General Equipment: [Vise Jaw Protectors](#)

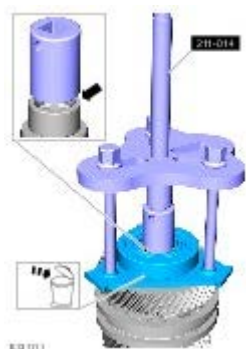


3. Use the General Equipment: [Hot Air Gun](#)



4. Use a suitable socket.

Use Special Service Tool: [211-014](#).



5.

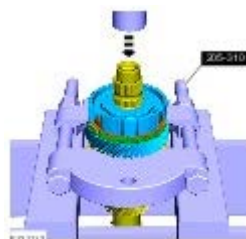


6.



7. Use Special Service Tool: [205-310](#).

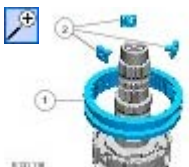
Use the General Equipment: [Hydraulic Press](#)



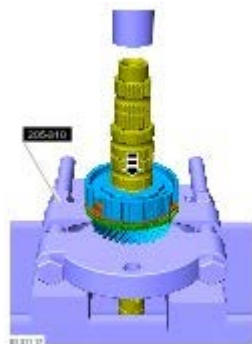
8. NOTE: Note the position of the components before removal.



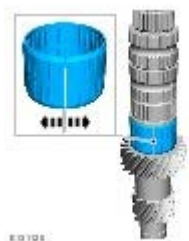
- 9.



10. Use Special Service Tool: [205-310](#).
Use the General Equipment: [Hydraulic Press](#)



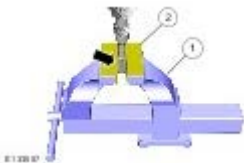
- 11.



Assembly

12.  NOTICE: Use vise jaw protectors.

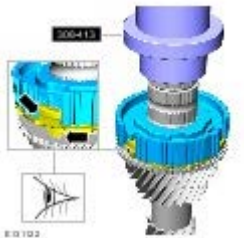
1. Use the General Equipment: [Vise](#)
2. Use the General Equipment: [Vise Jaw Protectors](#)



13. Material: [WSS-M2C200-D2](#) (Manual Transmission Fluid - SAE 75W)



14. Use Special Service Tool: [308-413](#).



15. 1.

2. Material: [WSS-M2C200-D2](#) (Manual Transmission Fluid - SAE 75W)



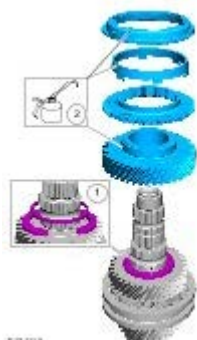
16. 1. NOTE: Make sure that a new component is installed.

2. Material: [WSS-M2C200-D2](#) (Manual Transmission Fluid - SAE 75W)

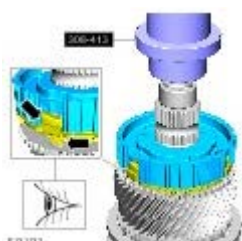


17. 1. NOTE: Make sure that the components are installed to the position noted before removal.

2. Material: [WSS-M2C200-D2 \(Manual Transmission Fluid - SAE 75W\)](#)



18. Use Special Service Tool: [308-413](#).
Use the General Equipment: [Hydraulic Press](#)



19. 1.

2. Material: [WSS-M2C200-D2 \(Manual Transmission Fluid - SAE 75W\)](#)



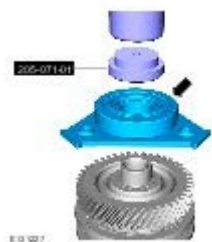
20. 1. NOTE: Make sure that a new component is installed.

2. Material: [WSS-M2C200-D2 \(Manual Transmission Fluid - SAE 75W\)](#)



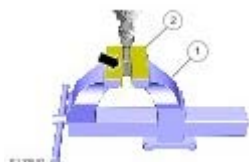
21. NOTE: Make sure that a new component is installed.

Use Special Service Tool: [205-071-01](#).
Use the General Equipment: [Hydraulic Press](#)



22.  **NOTICE:** Use vise jaw protectors.

1. Use the General Equipment: [Vise](#)
2. Use the General Equipment: [Vise Jaw Protectors](#)



23.  **WARNING:** Make sure that a new bolt is installed.

Torque: 110 Nm



- 24.
1. **NOTE:** Make sure that a new component is installed.
 2. Use Special Service Tool: [308-045](#).
Use the General Equipment: [Hydraulic Press](#)
 3. **NOTE:** Make sure that a new component is installed.

